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.125±.010
Tongue Height

1 3/4"

.875
.873

1/4"

2"

.380^{+.005}
-.000
Cross Slot Depth

1"
C'Bore Wall

1.033
1.031

2.000

SECTION A-A

R3/8"
TYP.

Ø 21/32" Thru
Ø 1" C'Bore
2X

Tap Drill Ø .257 ∇ 1"
5/16-18 UNC-2B ∇ 3/4"

30°

R6"

1/8" Gap
To \varnothing

Abbott Workholding Products

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
 $\pm 1/32$.XX $\pm .015$ $\pm 5^\circ$
.XXX $\pm .005$
.XXXX $\pm .0005$

DRAWN ZGG	DATE 10/31/16
MATERIAL 6061	WEIGHT (POUNDS) 7.3
STYLE L	DISPOSITION Released

CUSTOMER:
Stock

SIZE Part Name
A 12A04P

REV.
D