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.275
.250 TYP.
Slot Depth

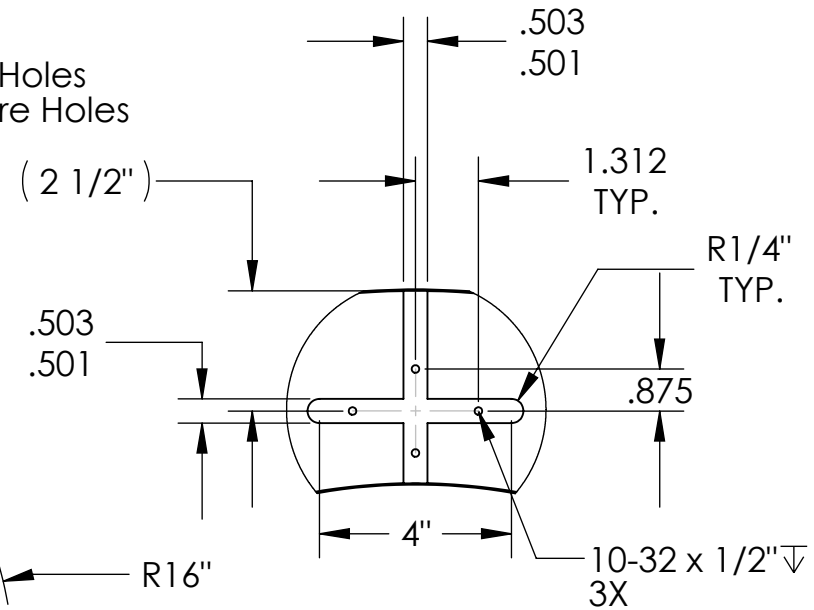
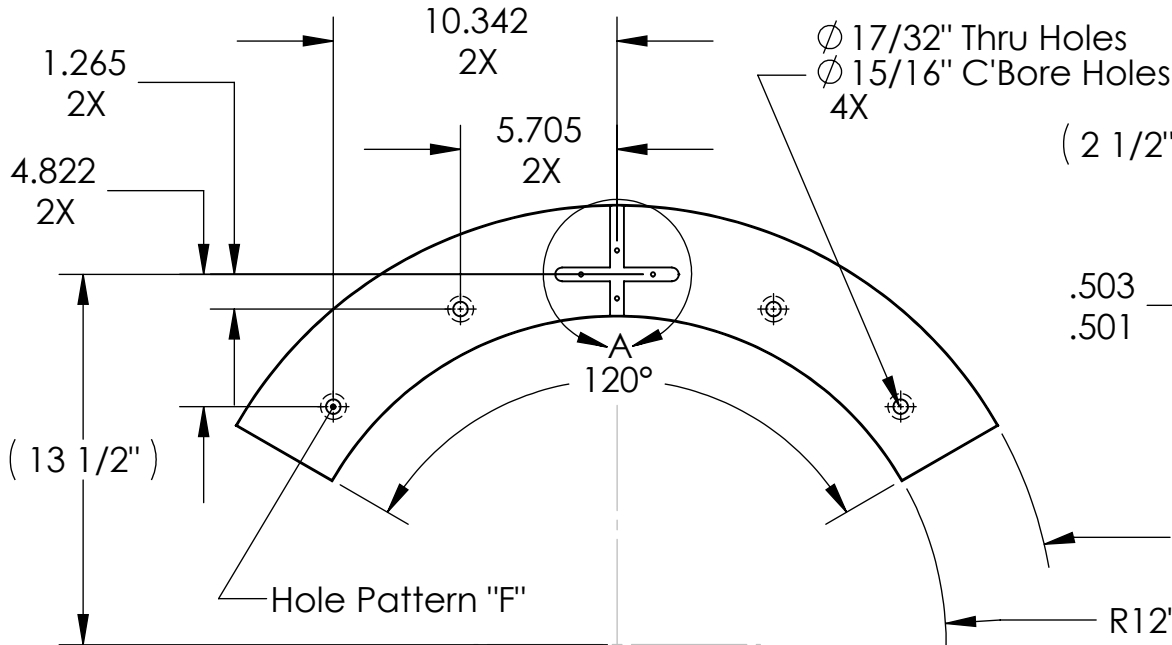
2"
MIN

1°
TYP.

Machined On Narrow
Side of Draft

(27 23/32")

1"
C'Bore Wall



DETAIL A

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
 $\pm 1/32$.XX $\pm .015$ $\pm 5^\circ$
.XXX $\pm .005$
.XXXX $\pm .0005$

DRAWN ZGG	DATE 11/22/22
MATERIAL 319	WEIGHT (POUNDS) 23.5
STYLE O	DISPOSITION Released

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CUSTOMER: Stock	SIZE A	Part Name 3224SP2	REV. --
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