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.275  
.250 TYP.  
Slot Depth

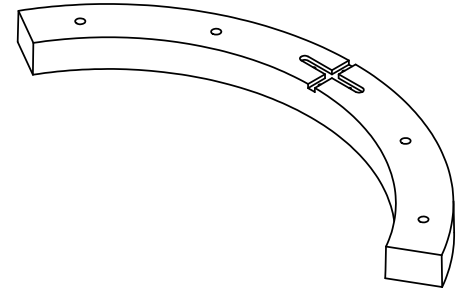
2"  
MIN

1°  
TYP.

Machined On Narrow  
Side of Draft

1"  
C'Bore Wall

(31 11/64")



5.894  
2X  
12.640  
2X  
6.973  
2X

Ø 17/32" Thru Holes  
Ø 15/16" C'Bore Holes  
4X

1.312  
TYP.

.503  
.501

1.546  
2X

(16 1/2")

Hole Pattern "E"

120°

(1 1/2")

R1/4"  
TYP.

.503  
.501

.875  
TYP.

R18"

R15"

4"

DETAIL A

10-32 x 1/2" ∇  
4X

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
FRACTIONS DECIMALS ANGLES  
±1/32 .XX±.015 ±5°  
.XXX±.005  
.XXXX±.0005

**Abbott Workholding Products**

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DRAWN TM	DATE 12/13/00
MATERIAL A319	WEIGHT(POUNDS) 20.8
STYLE O	DISPOSITION Released

CUSTOMER: Stock	SIZE A	Part Name 3630SP2	REV. A
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