

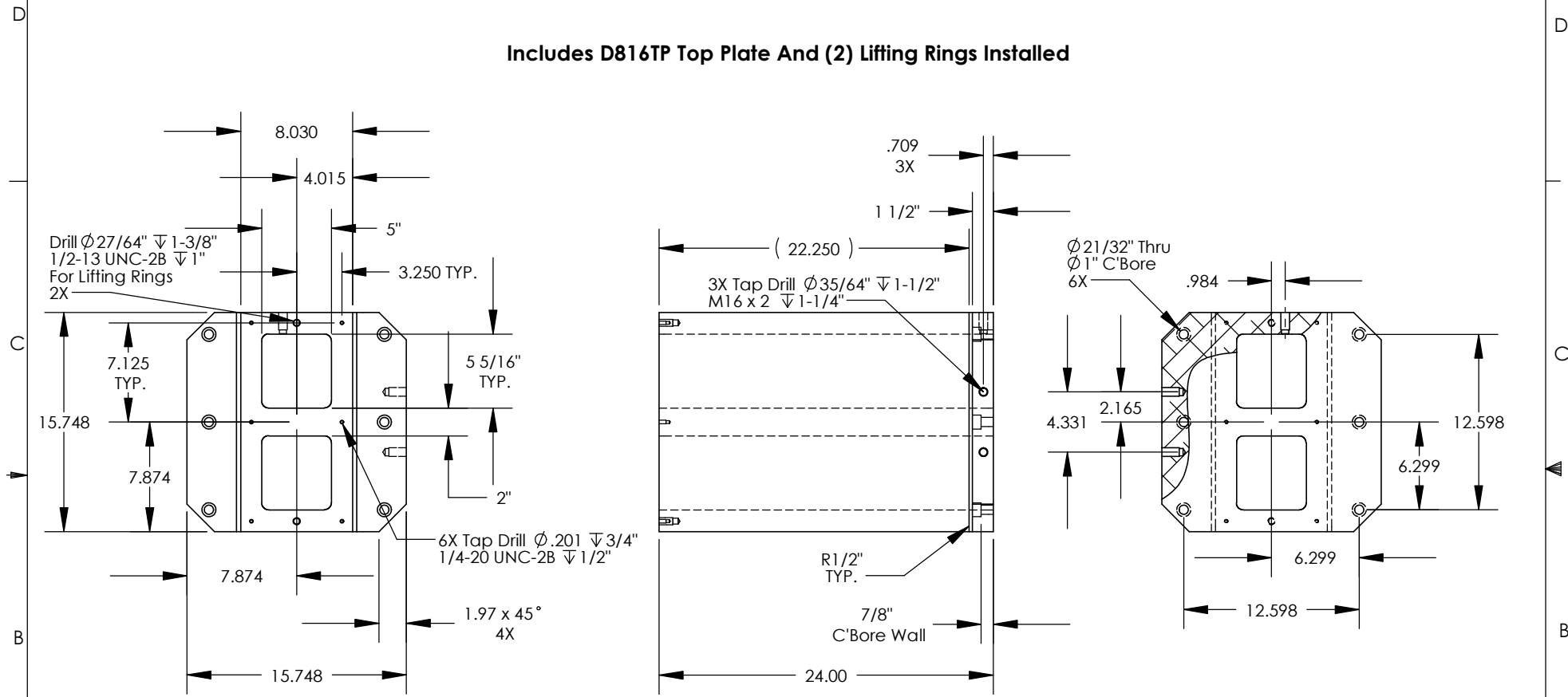
8 7 6 5 4 3 2 1

NOTES: Unless otherwise specified.

- 1. Machined surfaces  $\perp$  .001 in 12"  $\parallel$  .002 in 12"  $\square$  .001 in 12"
- 2. Deburr and break all sharp edges.

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**Includes D816TP Top Plate And (2) Lifting Rings Installed**



UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
FRACTIONS DECIMALS ANGLES  
±1/32 .XX±.015 ±5°  
.XXX±.005  
.XXXX±.0005

DRAWN ZGG	DATE 01/03/19
MATERIAL 713	WEIGHT(POUNDS) 197.7
STYLE TC	DISPOSITION Released

**Abbott Workholding Products**

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engineering@abbottworkholding.com

CUSTOMER: Stock	SIZE A	Part Name D81624-400JIS	REV. --
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