NOTES: Unless otherwise specified.

1. Machined surfaces ⊥ .001 in 12" // .002 in 12" ▱ .001 in 12"
2. Deburr and break all sharp edges.

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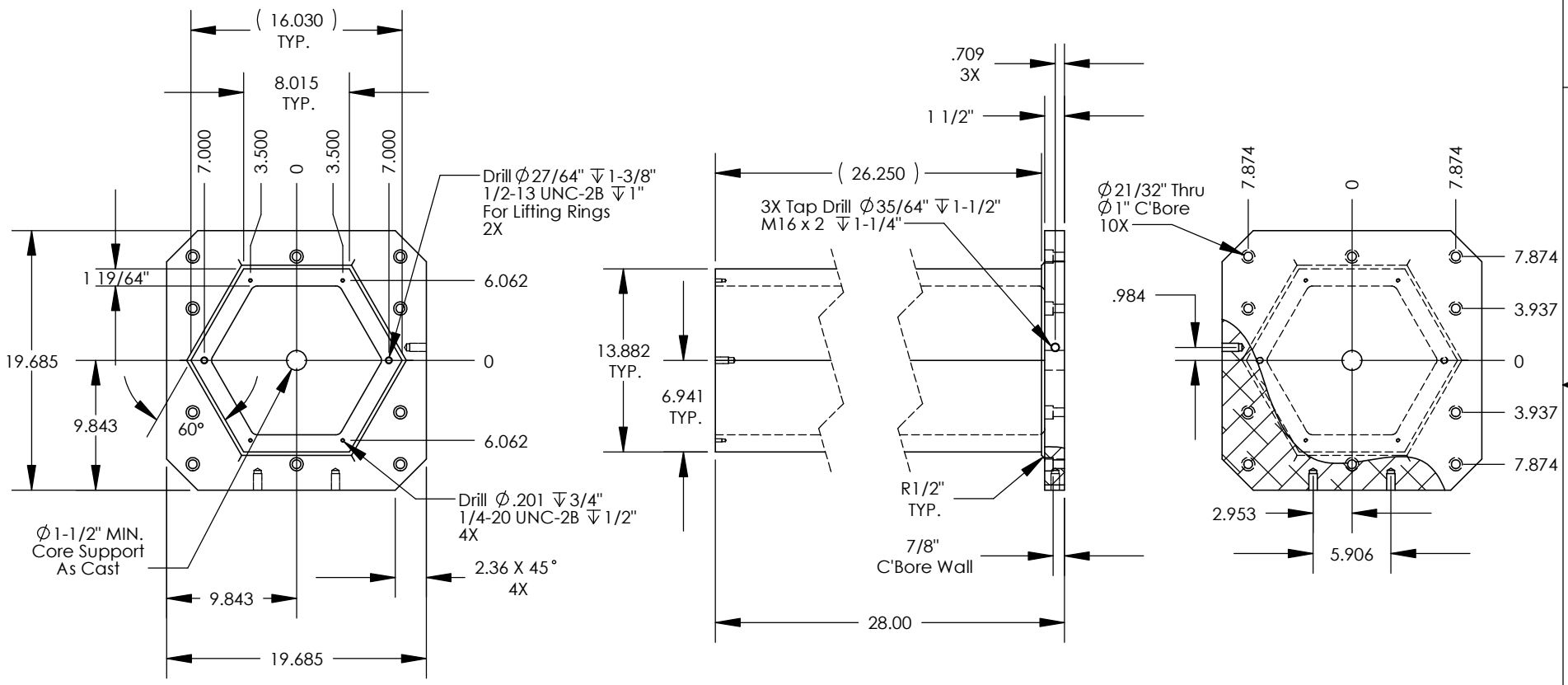
Includes H814TP Top Plate And (2) Lifting Rings Installed



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS ±1/32 DECIMALS .XX ± .015 .XXX ± .005 .XXXX ± .0005 ANGLES ± 5°		**Abbott Workholding Products** 430 McCall Road Manhattan, KS 66502 785-776-8555 785-587-0004 Fax 800-528-6459 www.abbottworkholding.com engineering@abbottworkholding.com		
DRAWN ZGG	DATE 02/12/19			
MATERIAL 713	WEIGHT(POUNDS) 210			
STYLE TC	DISPOSITION Released	CUSTOMER: Stock	SIZE A	Part Name H82814-500JIS	REV. --