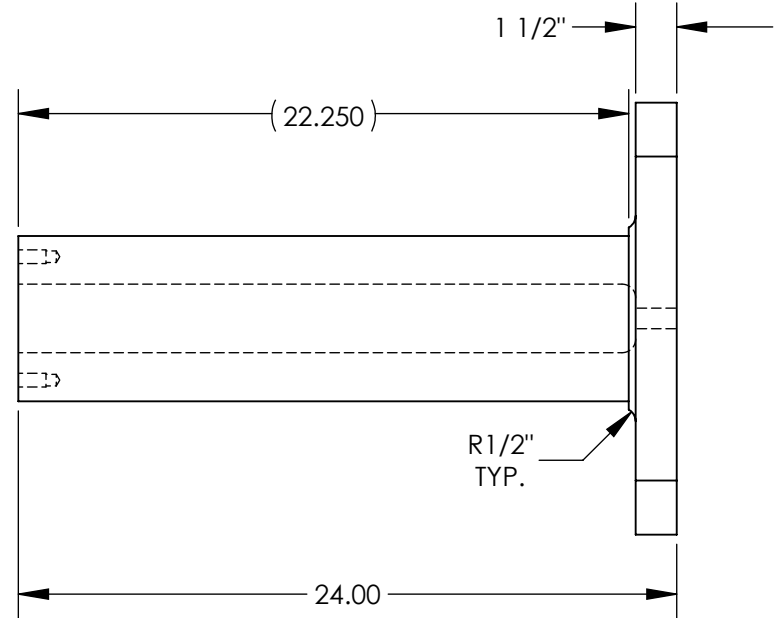
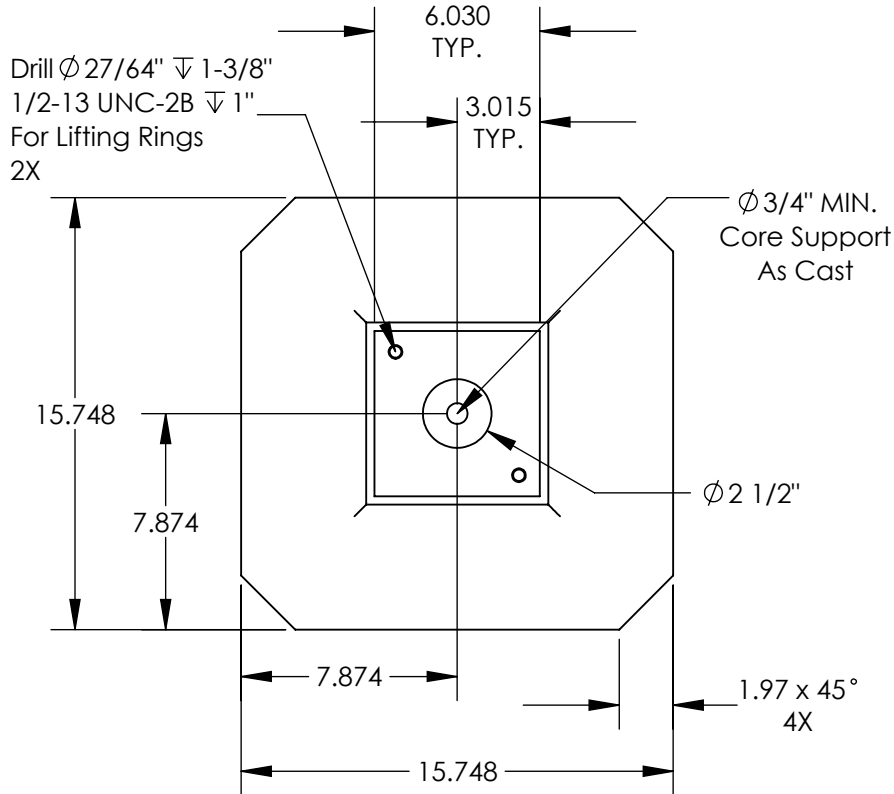


8 7 6 5 4 3 2 1

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NOTES: Unless otherwise specified.

1. Machined surfaces \perp .001 in 12" \parallel .002 in 12" \square .001 in 12"
2. Deburr and break all sharp edges.



D
C
B
A

D
C
B
A

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES $\pm 1/32$.XX \pm .015 $\pm 5^\circ$.XXX \pm .005 .XXXX \pm .0005		Abbott Workholding Products 430 McCall Road Manhattan, KS 66502 785-776-8555 785-587-0004 Fax 800-528-6459 www.abbottworkholding.com engineering@abbottworkholding.com	
DRAWN ZGG	DATE 01/27/25		
MATERIAL 713	WEIGHT(POUNDS) 109.2		
STYLE TC	DISPOSITION Released	CUSTOMER: Stock	SIZE Part Name A N624-400BS
			REV. --

8 7 6 5 4 3 2 1