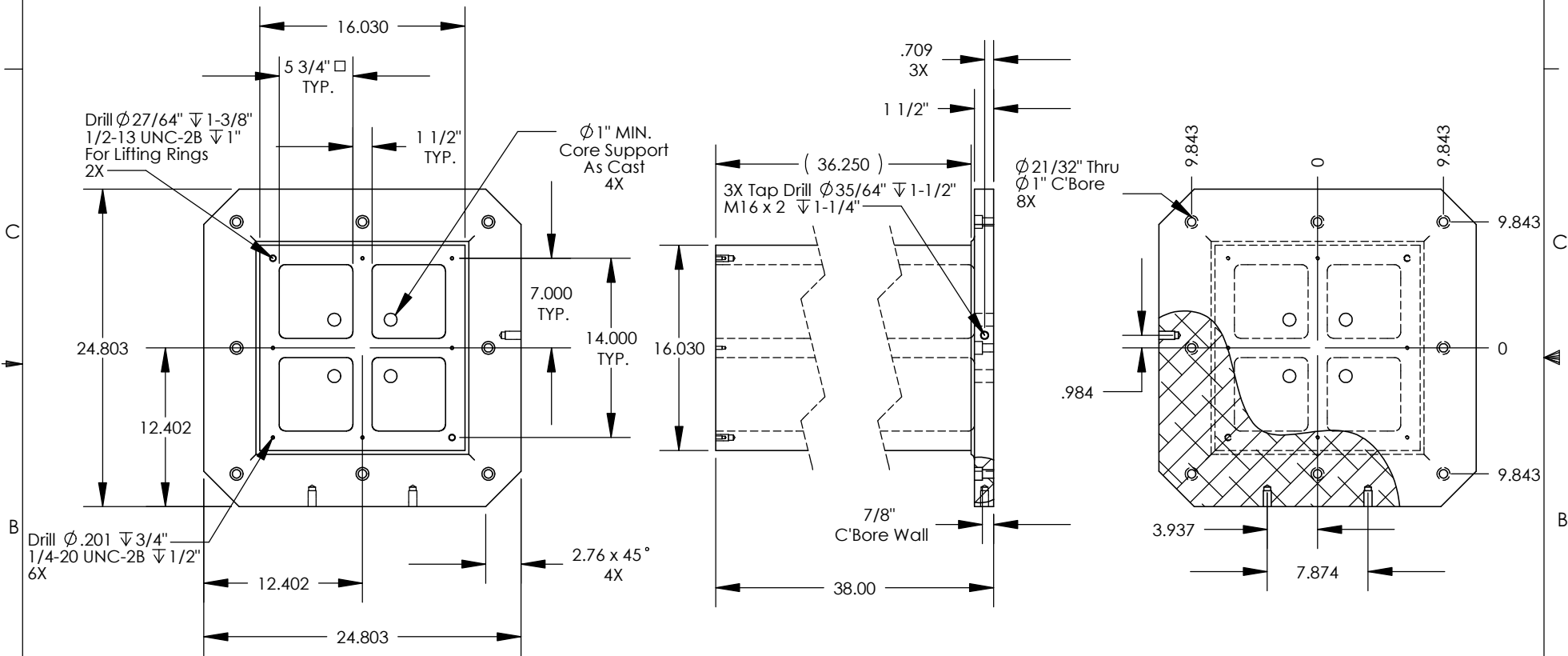


NOTES: Unless otherwise specified.

1. Machined surfaces \perp .001 in 12" // .002 in 12" \square .001 in 12"
2. Deburr and break all sharp edges.

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Includes NR16TP Top Plate And (2) Lifting Rings Installed



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

FRACTIONS	DECIMALS	ANGLES
$\pm 1/32$.XX \pm .015	$\pm 5^\circ$
	.XXX \pm .005	
	.XXXX \pm .0005	

DRAWN	DATE
ZGG	10/21/19
MATERIAL	WEIGHT (POUNDS)
713	559.2
STYLE	DISPOSITION
TC	Released

Abbott Workholding Products

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 Manhattan, KS 66502
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 engineering@abbottworkholding.com

CUSTOMER:	Part Name	REV.
Stock	NR1638-630JIS	--