

NOTES: Unless otherwise specified.

1. Machined surfaces \perp .001 in 12" \parallel .002 in 12" \square .001 in 12"

2. Deburr and break all sharp edges.

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Drill $\phi 27/64$ " ∇ 1-3/8"
1/2-13 UNC-2B ∇ 1"
For Lifting Rings
2X

2.498
TYP.

$\phi 3/4$ " MIN.
Core Support
As Cast

1 1/2"

10.000

5.000

135°

$\phi 2 1/2$ "

6.030
TYP.

3.015
TYP.

Machine Top Of Base
(MIN. For Cleanup)

5.000

.79 x 45°
4X

10.000

16.00

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
 $\pm 1/32$.XX $\pm .015$ $\pm 5^\circ$
.XXX $\pm .005$
.XXX $\pm .0005$

DRAWN ZGG	DATE 12/11/23
MATERIAL 713	WEIGHT (POUNDS) 52.3
STYLE TC	DISPOSITION Released

Abbott Workholding Products

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CUSTOMER:
Stock

SIZE
A

Part Name

O2166-250BS

REV.

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