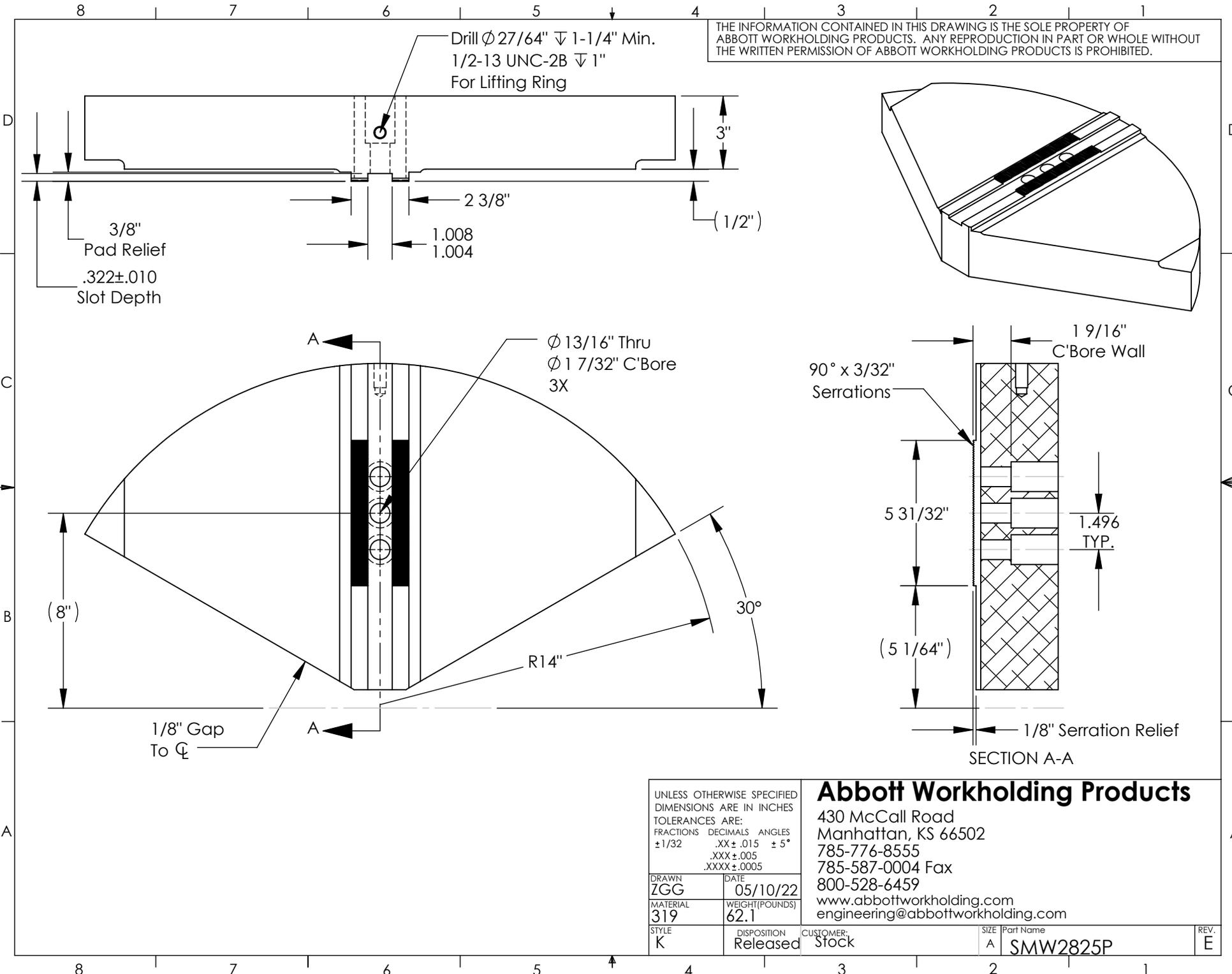


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Drill $\phi 27/64$ " $\nabla 1-1/4$ " Min.
 $1/2-13 \text{ UNC-2B}$ $\nabla 1$ "
 For Lifting Ring

$3/8$ "
 Pad Relief
 $.322 \pm .010$
 Slot Depth

$2 \ 3/8$ "
 1.008
 1.004

3 "
 $(1/2)$ "

$\phi 13/16$ " Thru
 $\phi 1 \ 7/32$ " C'Bore
 3X

$90^\circ \times 3/32$ "
 Serrations

$1 \ 9/16$ "
 C'Bore Wall

$5 \ 31/32$ "

1.496
 TYP.

$(5 \ 1/64)$ "

$1/8$ " Serration Relief

SECTION A-A

$1/8$ " Gap
 To ϕ

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 TOLERANCES ARE:
 FRACTIONS DECIMALS ANGLES
 $\pm 1/32$.XX $\pm .015$ $\pm 5^\circ$
 .XXX $\pm .005$
 .XXXX $\pm .0005$

DRAWN	DATE
ZGG	05/10/22
MATERIAL	WEIGHT(POUNDS)
319	62.1
STYLE	DISPOSITION
K	Released

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 785-587-0004 Fax
 800-528-6459

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 engineering@abbottworkholding.com

CUSTOMER:	SIZE	Part Name	REV.
Stock	A	SMW2825P	E