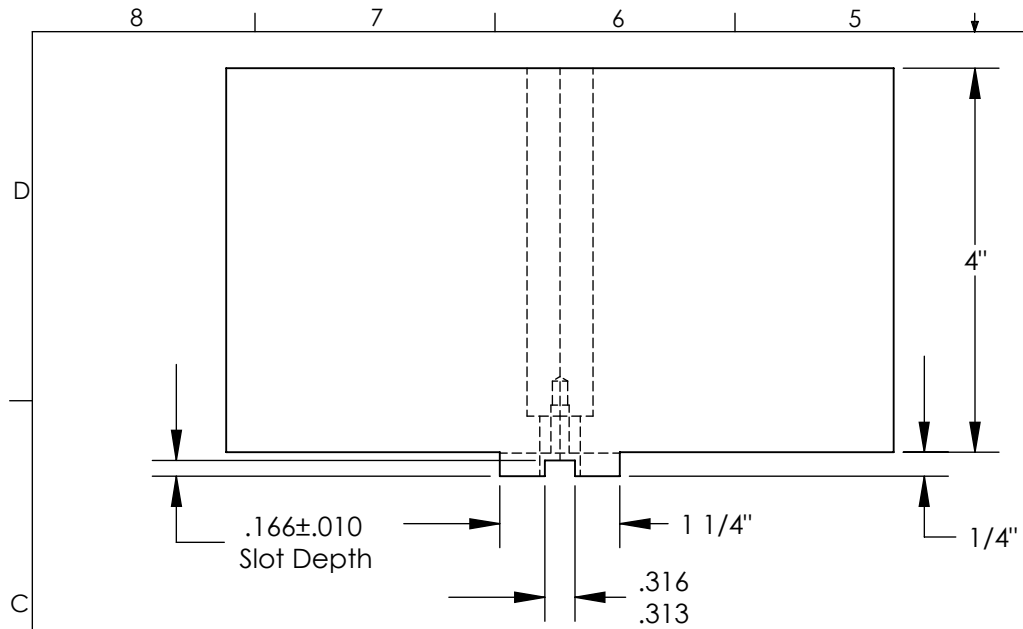
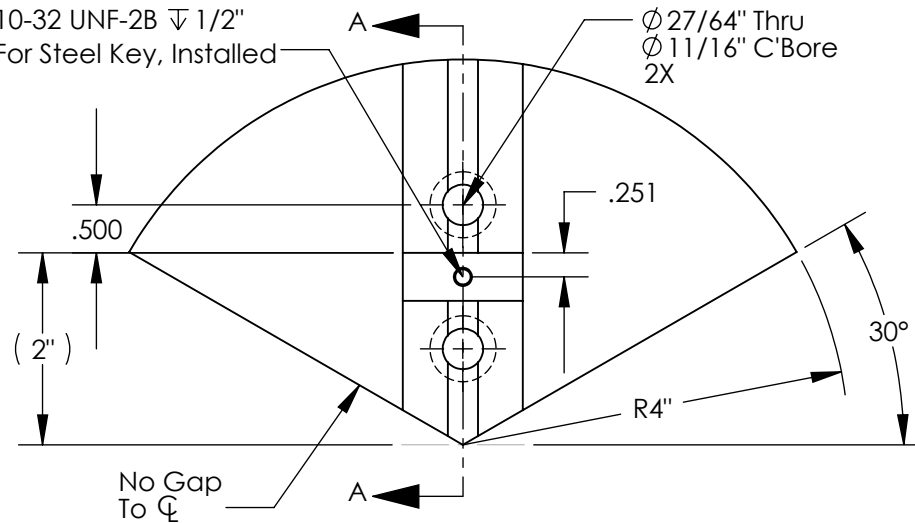


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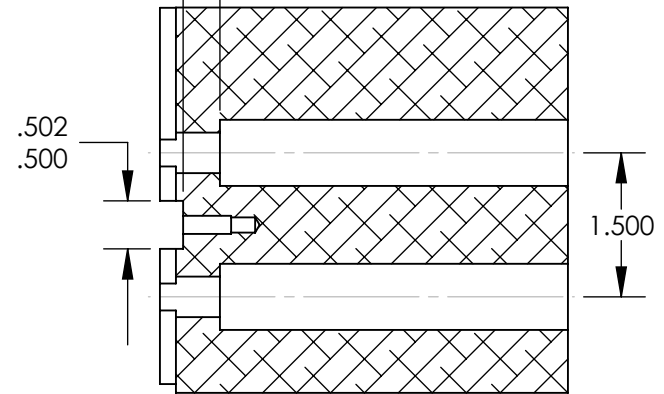


Tap Drill  $\varnothing .159 \nabla 3/4"$   
10-32 UNF-2B  $\nabla 1/2"$   
For Steel Key, Installed



.240  
Cross Slot Depth

5/8"  
C'Bore Wall



UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
FRACTIONS DECIMALS ANGLES  
 $\pm 1/32$  .XX  $\pm .015$   $\pm 5^\circ$   
.XXX  $\pm .005$   
.XXXX  $\pm .0005$

DRAWN ZGG	DATE 05/03/16
MATERIAL 6061	WEIGHT(POUNDS) 6.4
STYLE D	DISPOSITION Released

## Abbott Workholding Products

430 McCall Road  
Manhattan, KS 66502

785-776-8555  
785-587-0004 Fax

800-528-6459

www.abbottworkholding.com  
engineering@abbottworkholding.com

CUSTOMER: Stock	SIZE A	Part Name TG86MDP1	REV. C
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