

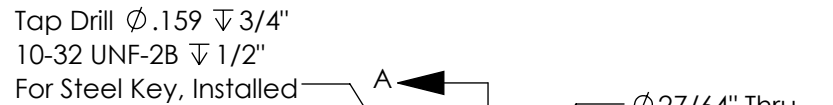
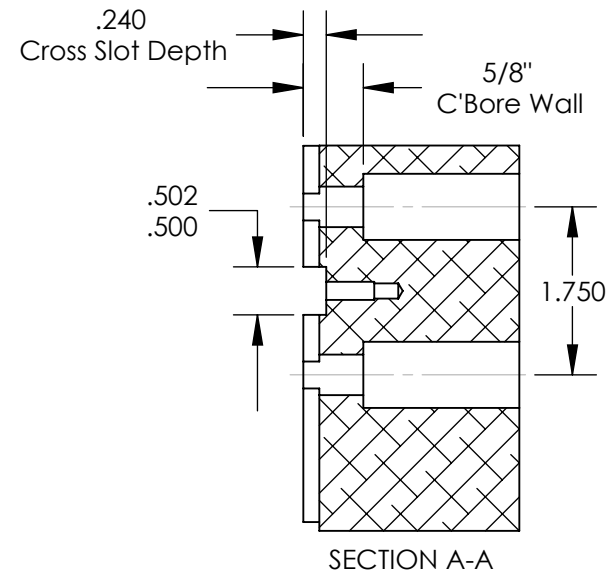
UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:

FRACTIONS	DECIMALS	ANGLES
$\pm 1/32$	$.XX \pm .015$	$\pm 5^\circ$
	$.XXX \pm .005$	
	$.XXXX \pm .0005$	

430 McCall Road  
Manhattan, KS 66502  
785-776-8555  
785-587-0004 Fax  
800-528-6459

CUSTOMER:  
Stock

REV.



For Steel key, installed

$\phi 27/64"$  Thru  
 $\phi 11/16"$  C'Bore  
2X

.625

( 2 3/4" )

.251

 $30^\circ$ 

R4

No Gap  
To  $\mathbb{Q}$

DRAWN ZGG	DATE 05/04/16
MATERIAL 6061	WEIGHT(POUNDS) 3.3
STYLE D	DISPOSITION Released