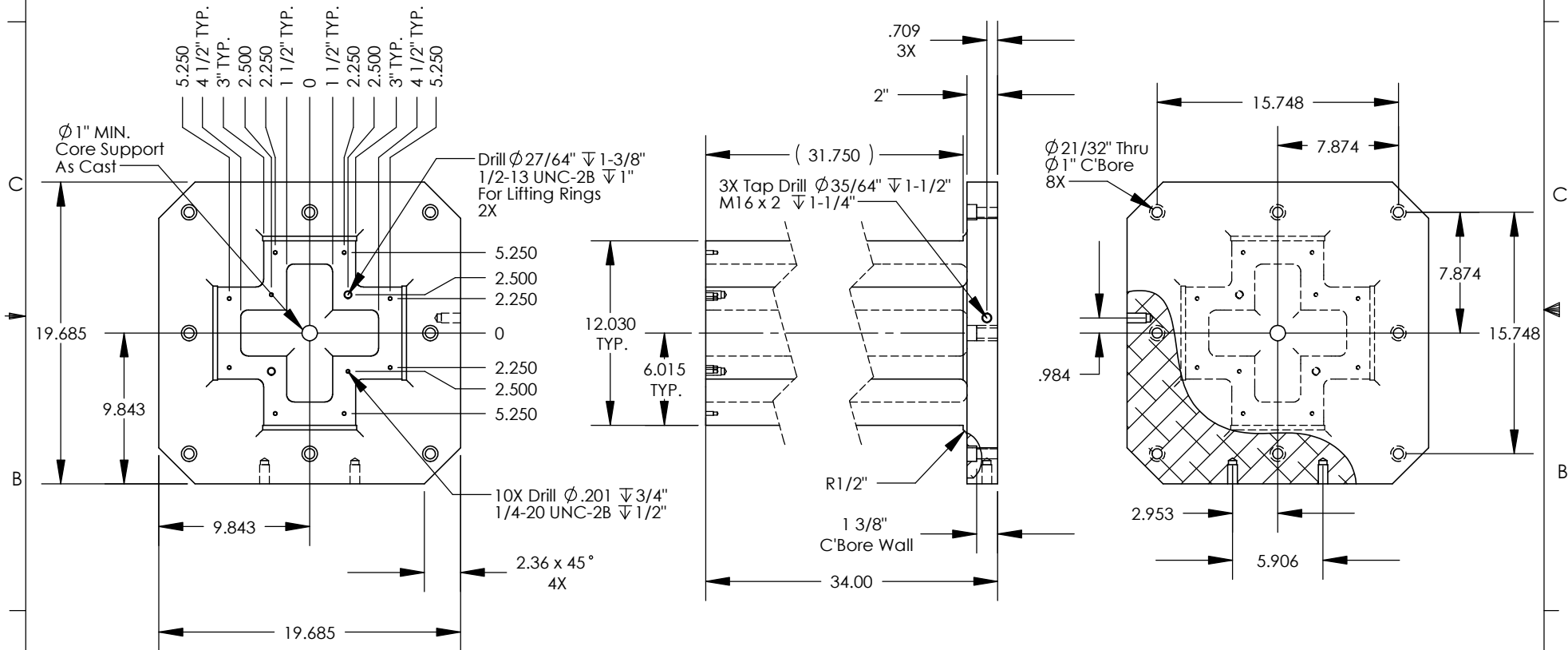


NOTES: Unless otherwise specified.

- Machined surfaces \perp .001 in 12" // .002 in 12" \square .001 in 12"
- Deburr and break all sharp edges.

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ABBOTT WORKHOLDING PRODUCTS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF ABBOTT WORKHOLDING PRODUCTS IS PROHIBITED.

Includes X612TP Top Plate And (2) Lifting Rings Installed



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
 $\pm 1/32$.XX \pm .015 $\pm 5^\circ$
.XXX \pm .005
.XXXX \pm .0005

DRAWN ZGG	DATE 11/07/19
MATERIAL 713	WEIGHT (POUNDS) 285.2
STYLE TC	DISPOSITION Released

Abbott Workholding Products

430 McCall Road
Manhattan, KS 66502
785-776-8555
785-587-0004 Fax
800-528-6459

www.abbottworkholding.com
engineering@abbottworkholding.com

CUSTOMER: Stock	SIZE A	Part Name X63412-500JIS	REV. --
--------------------	-----------	----------------------------	------------